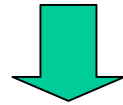


**Submicron-Resolved Strain Analysis
for Semiconductor Materials
Using Fresnel-Zone-Plate X-ray Image Magnification**

September 7, 2004

**R. Tanuma, T. Kubo, A. Saito
Fuji Electric Advanced Technology Co., Ltd.**

Downscaling of semiconductor devices

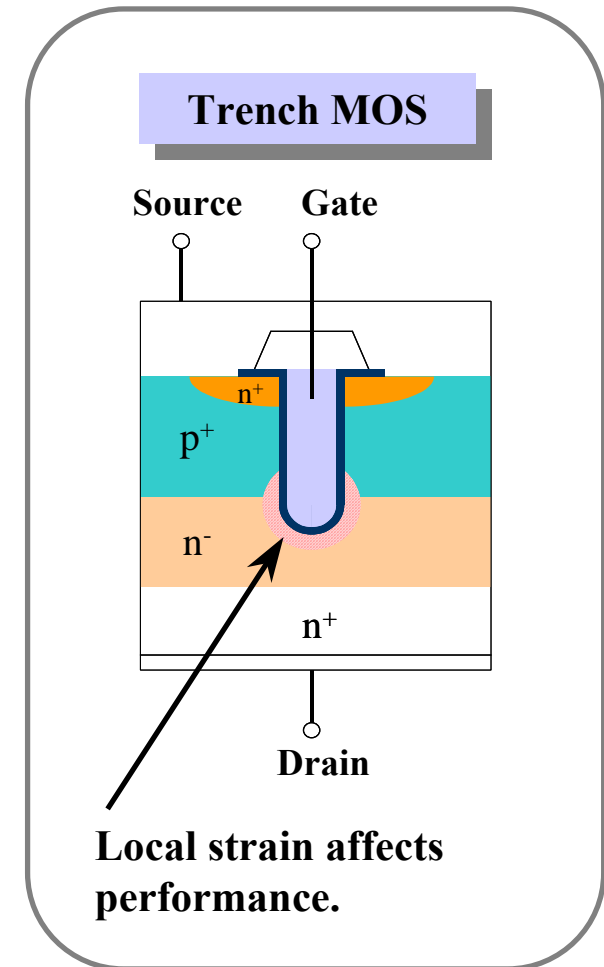


Strain analysis with submicron resolution is required.



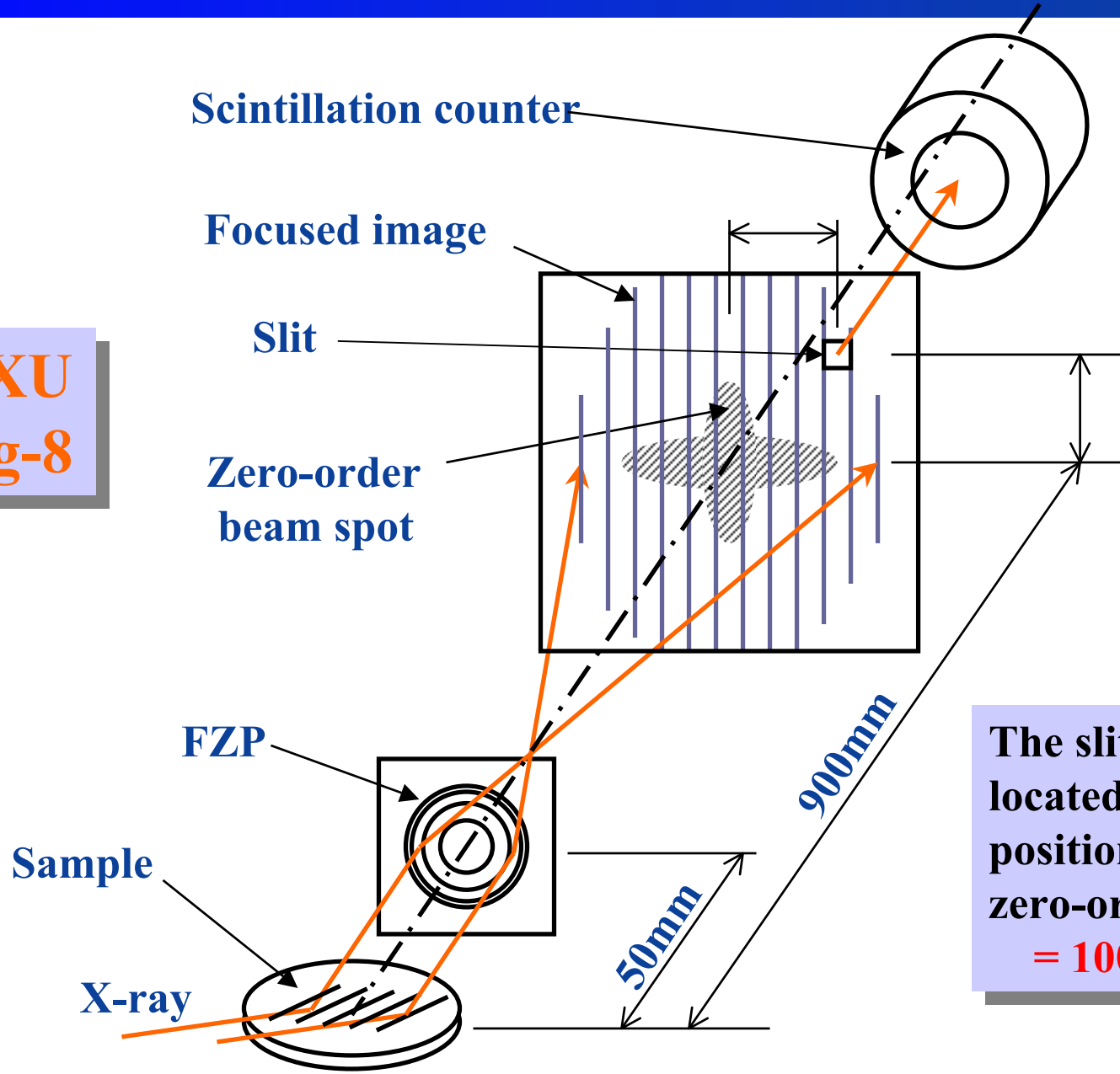
Objectives: in local strain analysis,

- spatial resolution below $1 \mu\text{m}$
- strain sensitivity below 10^{-5} .



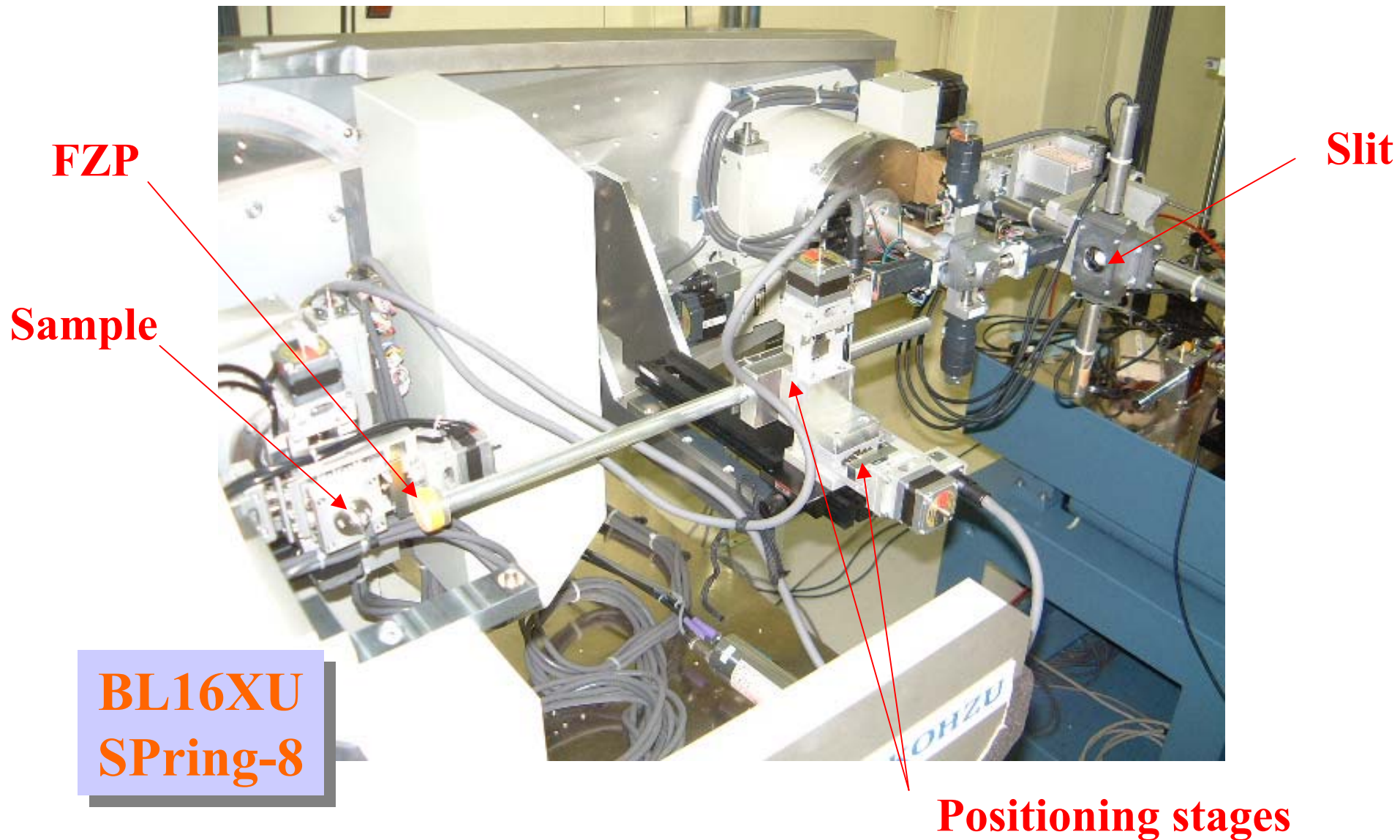
Set-up of the FZP method

BL16XU
SPring-8

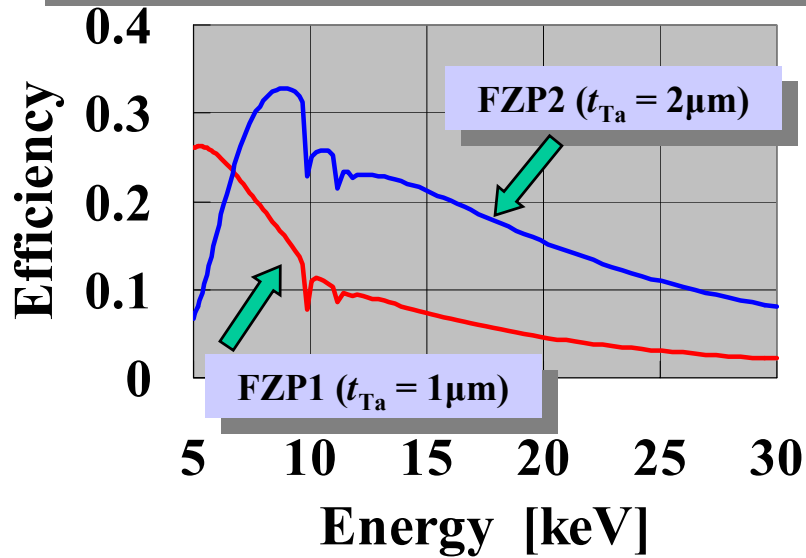


The slit window is located at an off-axis position to avoid the zero-order beam.
= 100 - 400 μ m

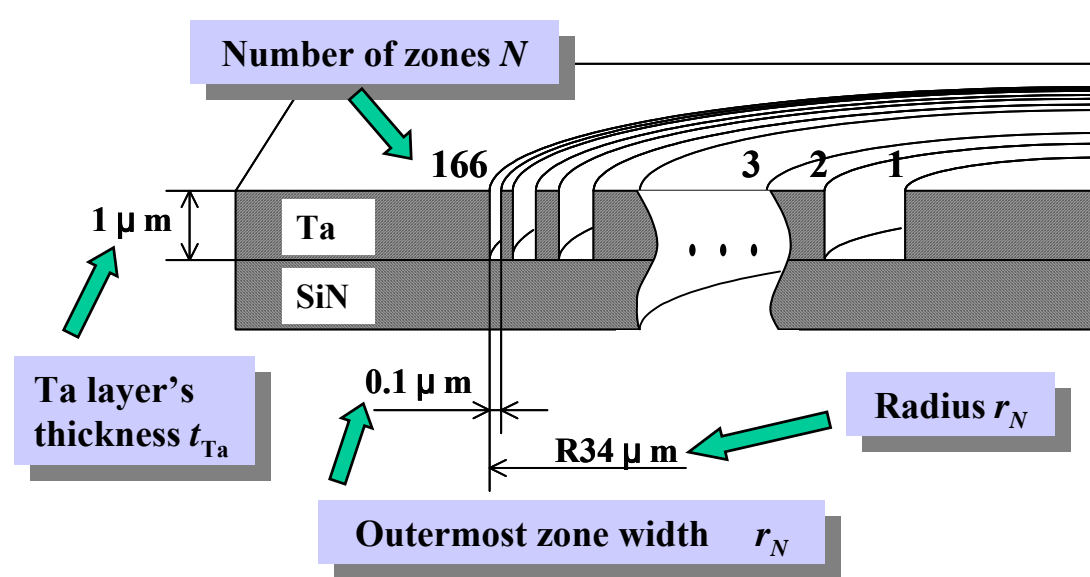
Diffractionmeter Equipped with the FZP System



+1st order diffraction efficiencies



Design parameters of FZP1



Parameter values

	r_N	N	t_{Ta}	r_N (~ spatial resolution)	Magnification m^*	
					8.5keV	20keV
FZP1	34 μm	166	1 μm	0.1 μm	20	7
FZP2	11 μm	27	2 μm	0.2 μm	27	10

Aspect ratio t_{Ta}/r_N 10

* Sample-slit distance = 900mm

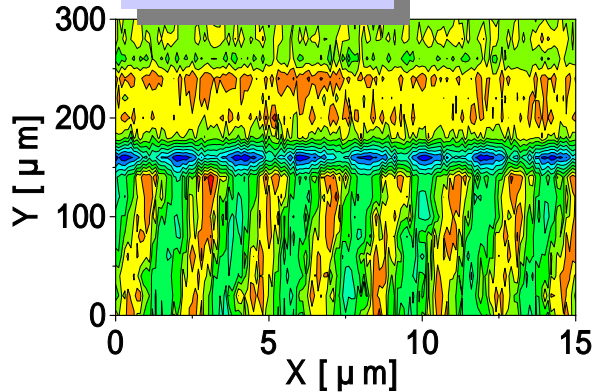
Strain Analysis of Oxide-Patterned Si Wafers

W = 0.5 μ m

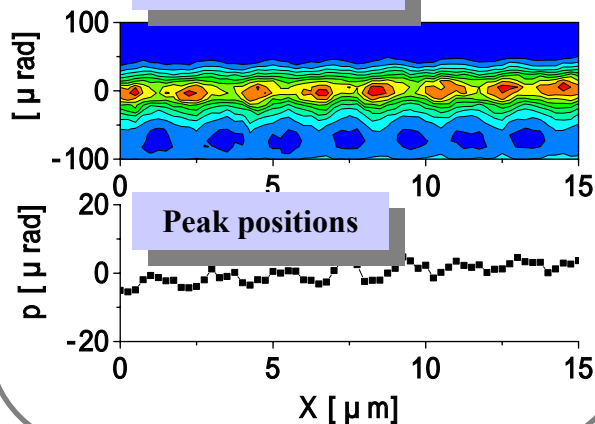
Photograph



Topograph

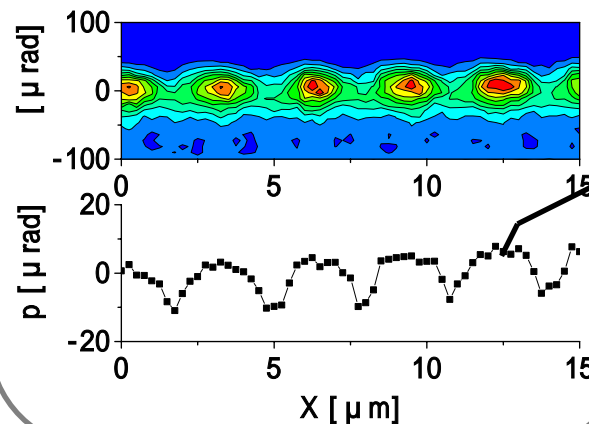
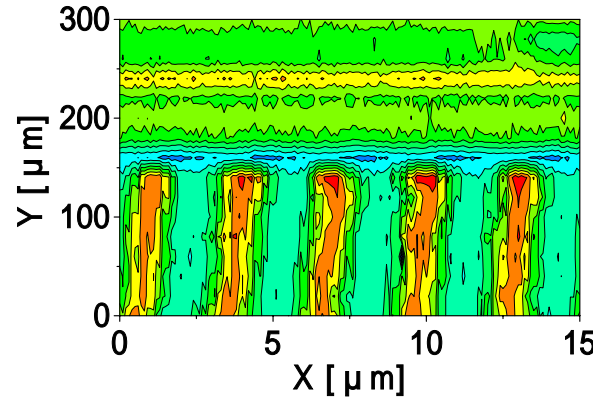
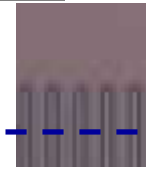


-scan map

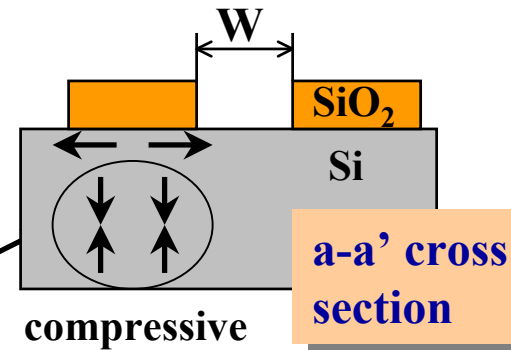
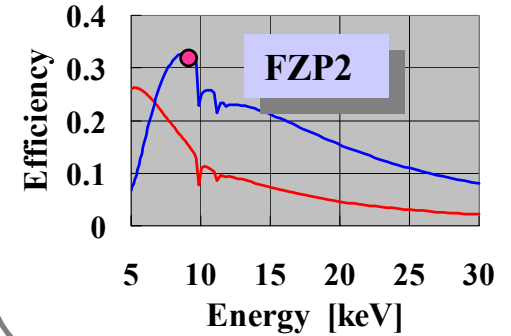
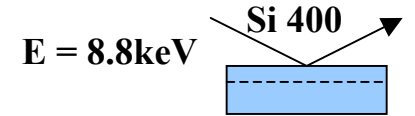


W = 1 μ m

a - - - a'

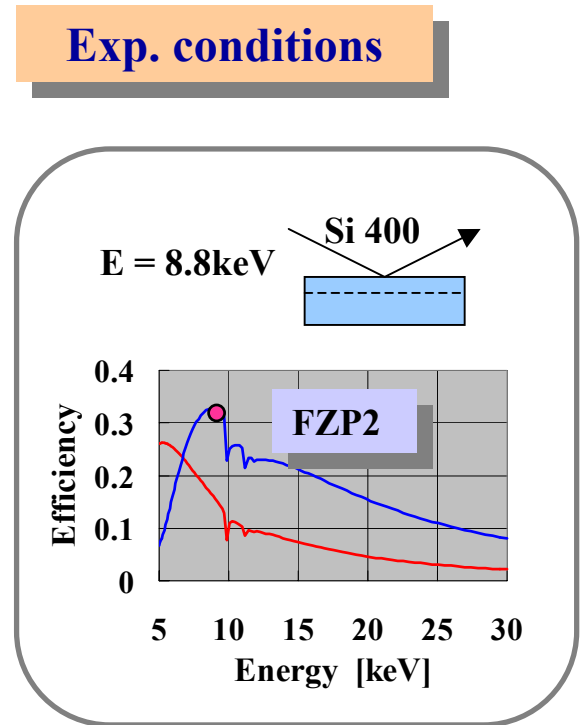
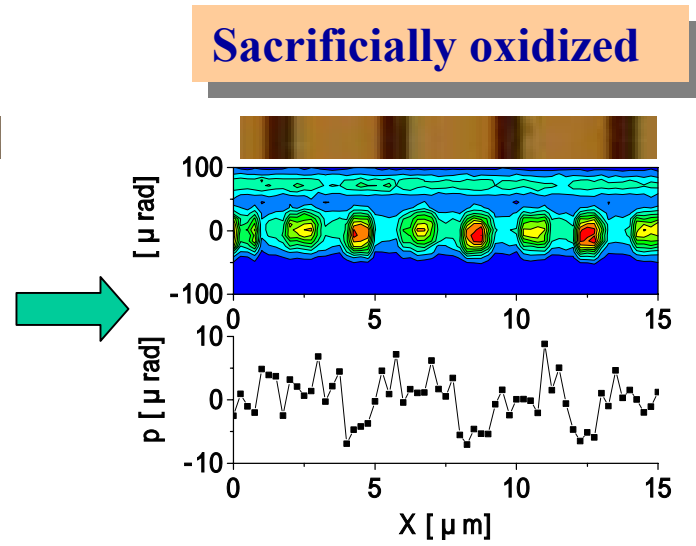
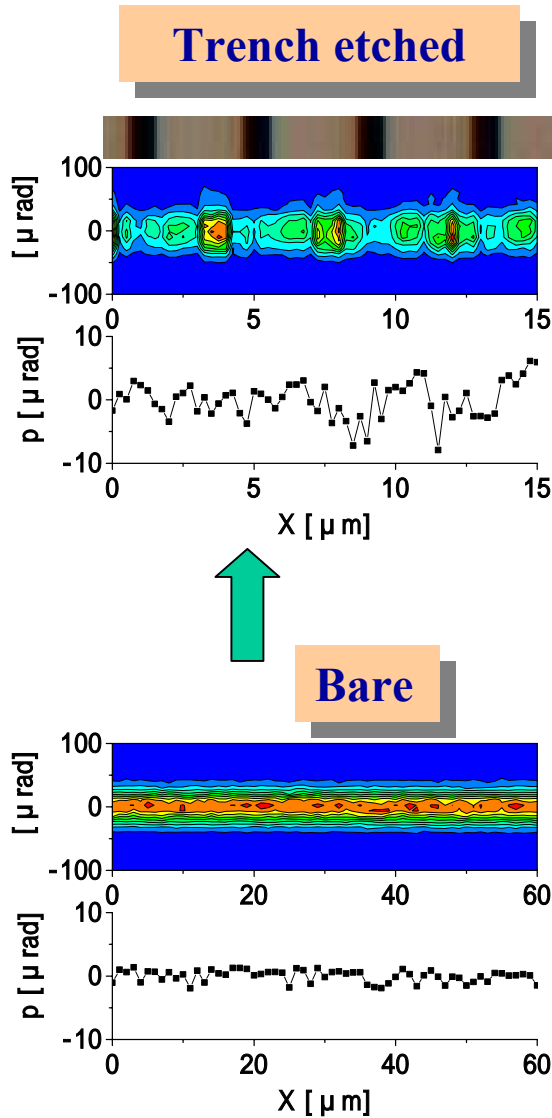


Exp. conditions



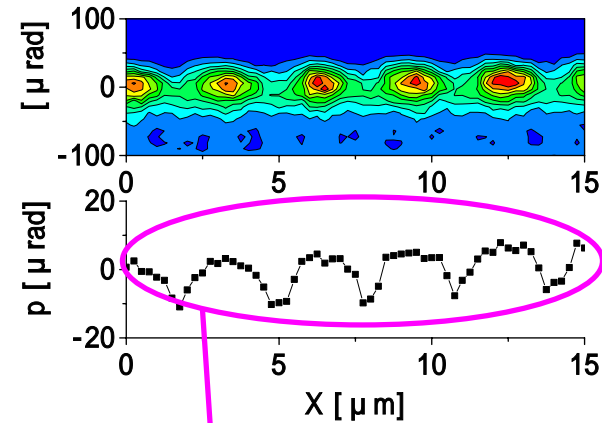
$\Delta d/d \sim \pm 10^{-5}$

Strain Analysis of Trenched Si Wafers

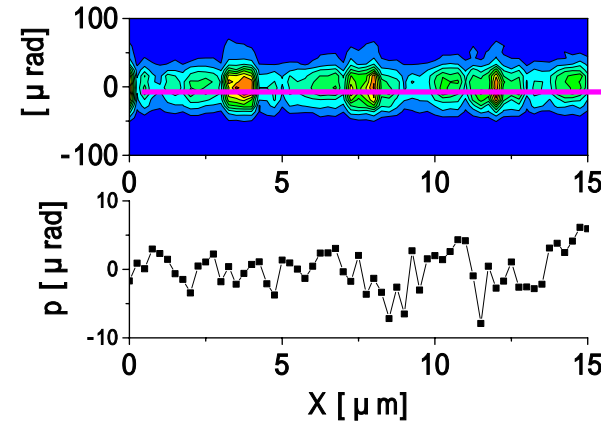
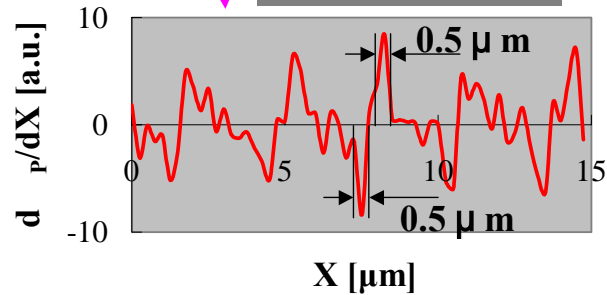


Strains were not reduced by sacrificial oxidation.

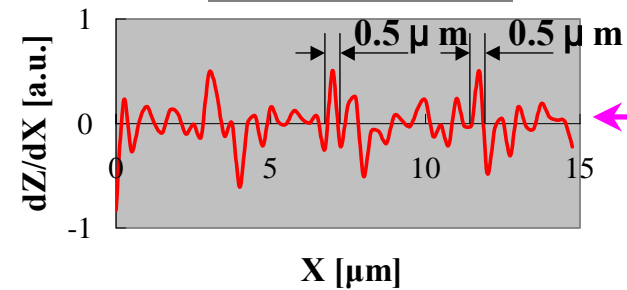
Estimating Spatial Resolution



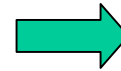
Differential



Differential

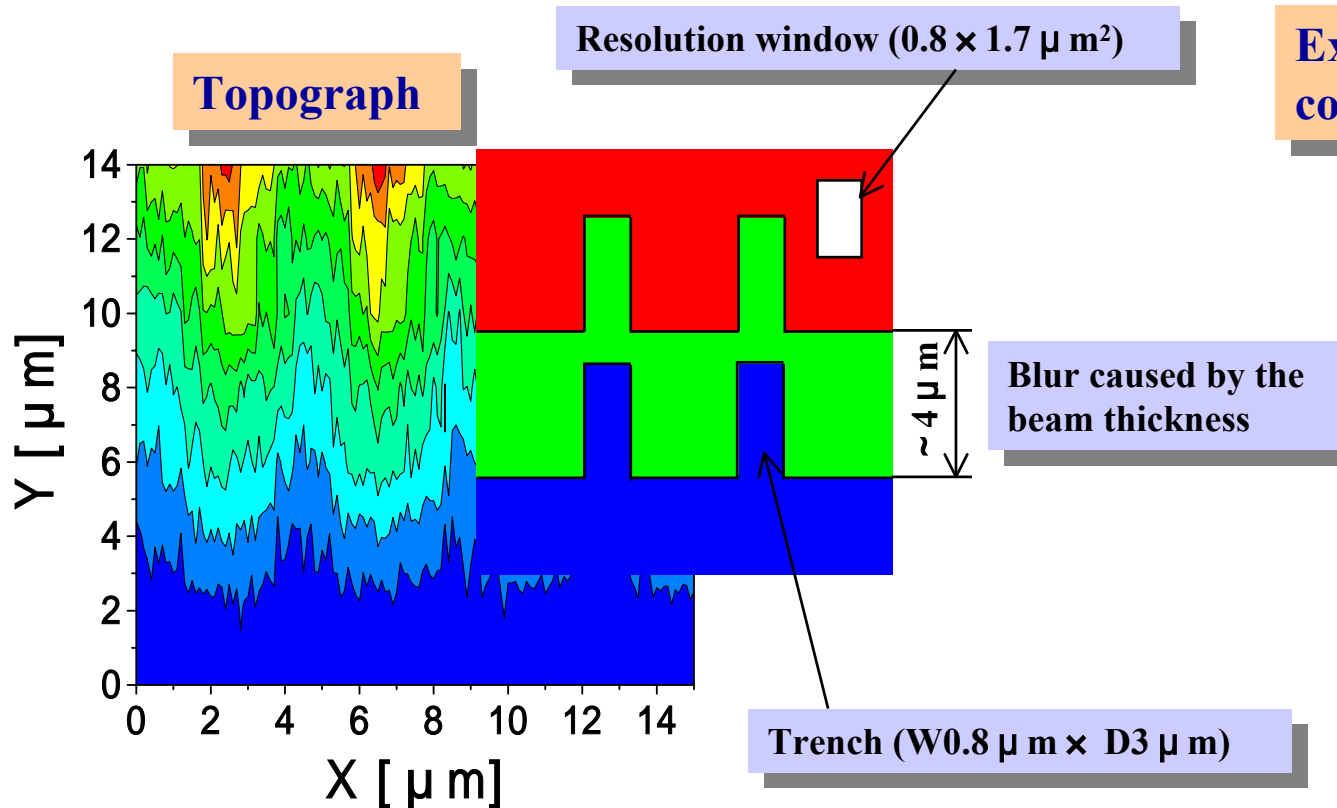


Less than 0.5- μ m-wide patterns were reproduced in the -scan maps.



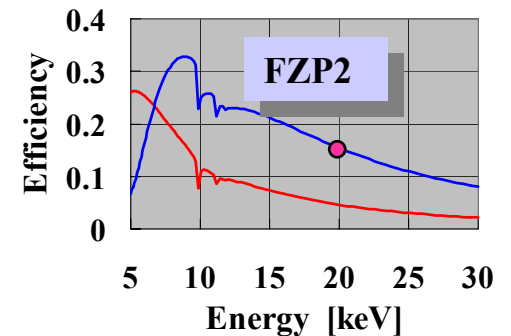
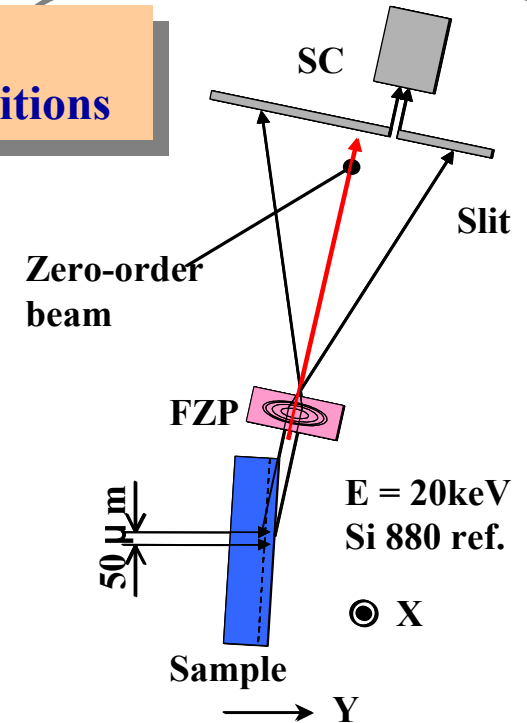
Spatial resolution is less than 0.5 μ m.

Section Topography at 20keV



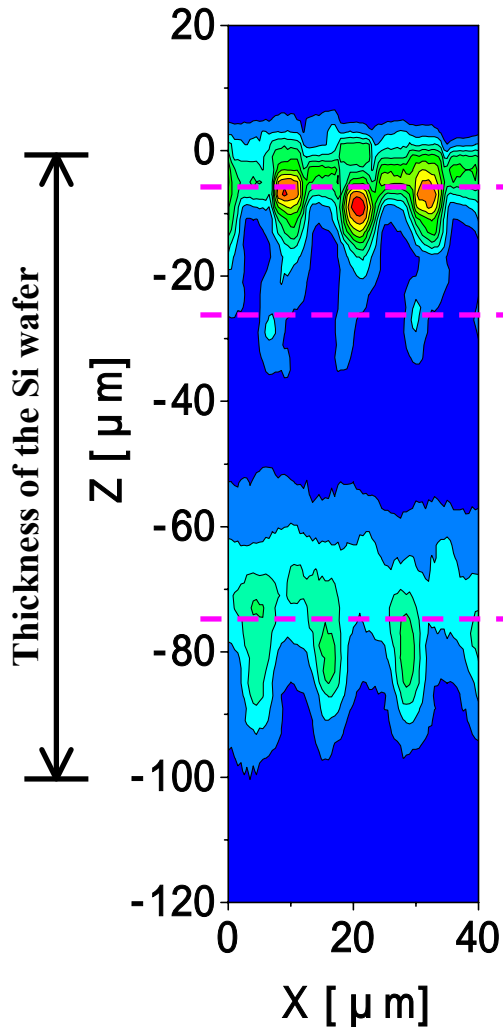
Spatial resolution seems 1 μm or less in the X direction.

Exp. conditions

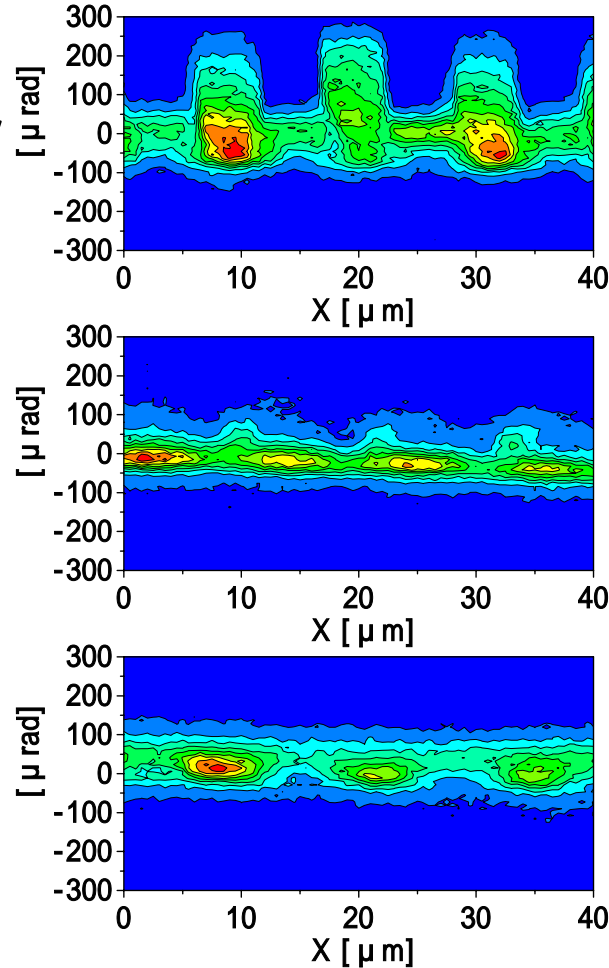


Section Topography at 8.5keV

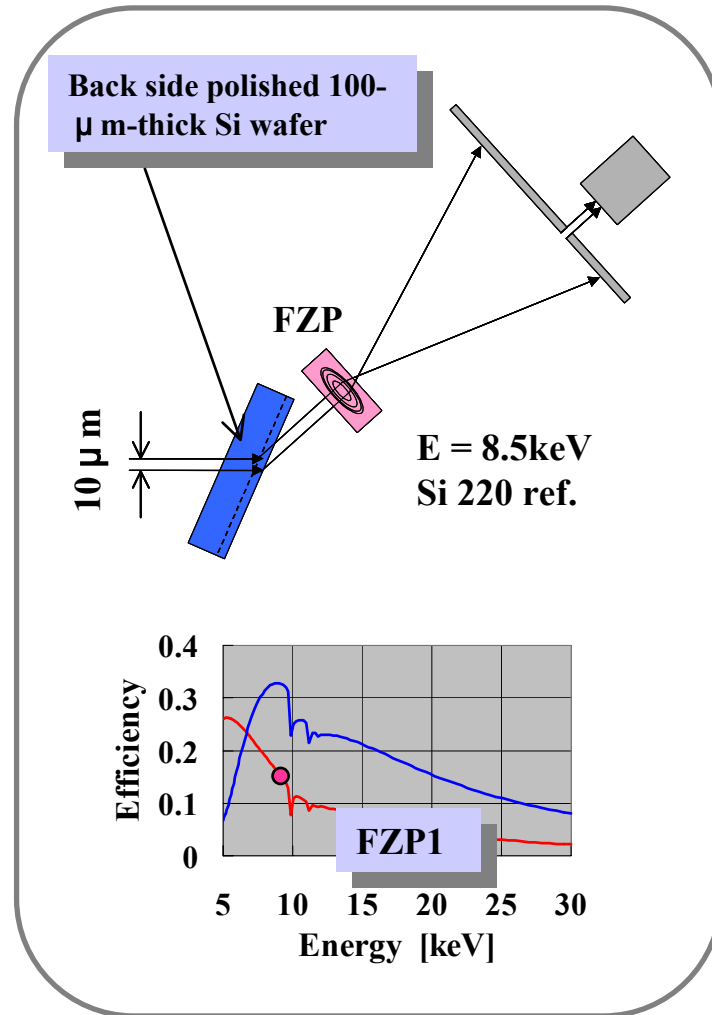
Topograph



-scan maps



Exp. conditions



The 4 applications of FZPs in the strain analyses were reported (figure).
Spatial resolution below **0.5 μ m** and strain sensitivity below **10^{-5}** were achieved.
Avoiding zero-order beam is a key technique.
Energy range below 10keV is recommended because of high efficiencies and high magnifications.

